

- A. General**
- This site plan is prepared under the Aggregate Resources Act for a Class 'A' licence for a pit and quarry below the ground water table.
 - Area Calculations:
 - 2.1. Licence (total) **261.2 hectares**
 - 2.2. Main Area: 151.5 hectares
 - 2.3. North Area: 92.3 hectares
 - 2.4. South Area: 79.4 hectares
 - North and existing coordinates have been provided for select corners of the licence boundaries and at the centre point of every entrance and exit that intersects the licence boundaries on the plan view of this drawing.
- B. References**
- Contours were obtained from First Base Solutions and are displayed in one metre intervals. Elevations shown are in metres above sea level (MASL).
 - Topographic information was obtained from numerous sources including First Base Solutions, LIDAR information, Ontario and field investigations for technical reports.
 - All geographic features and structures are shown to scale in (General Transverse Mercator (UTM) with North American Datum 1983 (NAD83), Zone 17 (North), Central Meridian 81 degrees west coordinate system).
 - The Main Area licence boundary was established based on a compiled plan of survey completed by Depp & Jenkins North Limited, Ontario Land Surveyors, on February 14, 2022 which utilized the following information: Plan 439/3983, 439/3407, 439/2355, 439/5571, 439/1778, 439/4621, 439/2423, 439/2443, and instruments RO144974 and RO104831. The North and South Area licence boundaries are based on the Municipal Property Assessment Corporation's parcel fabric.
 - Existing zoning on and within 120 metres of the licence boundaries are from the Town of Caledon Zoning By-law 2005-03, Schedule 'K', Zone Maps (4 (last updated August 21, 2015), 74 (last updated March 24, 2016) and 75 (last updated August 21, 2015). The Main Area is currently zoned Agricultural Zone (A1) and Environmental Policy Area 2 Zone (EPA2) while the North and South Area are currently zoned Agricultural Zone (A1).
 - Existing land use designations within 120 metres of the licence boundaries are from the Niagara Escarpment Plan - Map 4, dated June 1, 2017.
 - Land use information and structures identified on and within 120 metres of the licence boundaries were determined using aerial photography captured in the spring of 2021 from First Base Solutions.
- C. Drainage**
- Surface drainage on and within 120 metres of the licence boundaries is by overland flow in the directions shown by arrows on the plan view, or by infiltration.
- D. Groundwater**
- The maximum predicted groundwater table, based on groundwater levels monitored over a 12 month period from January to December 2021, are as follows:
 - 1.1. Main Area - Ranges from 420.7 to 393.5 masl (north to south)
 - 1.2. North Area - Ranges from 407.0 to 397.3 masl (northwest to southeast)
 - 1.3. South Area - Ranges from 405.3 to 391.0 masl (northwest to south)
 - The maximum predicted groundwater table elevations are shown in each cross section on drawing 1 of 4 and 4 of 4.



- Legal Description**
Part of Lots 15-18, Concession 4 WSCR and Part of Lot 16, Concession 3 WSCR (former geographic Township of Caledon)
Township of Caledon
Region of Peel
- Legend**
- Licence Boundary
 - Limit of Extraction
 - Contours with Elevation
 - Public Road
 - Driveway
 - Railway
 - Watercourse
 - Water Feature
 - Wooded Area
 - Wetland
 - Wetland - Other
 - Wetland - MNRF - Un-evaluated
 - Additional Land Owned by Licensee
 - 120m Offset From Draft Licence Boundaries
 - Lots and Concessions
 - Parcel Fabric
 - Overhead Hydro
 - Pipeline
 - Fence
 - Entrance / Exit
 - Direction of Surface Drainage
 - Building/Structure
 - Cross Sections

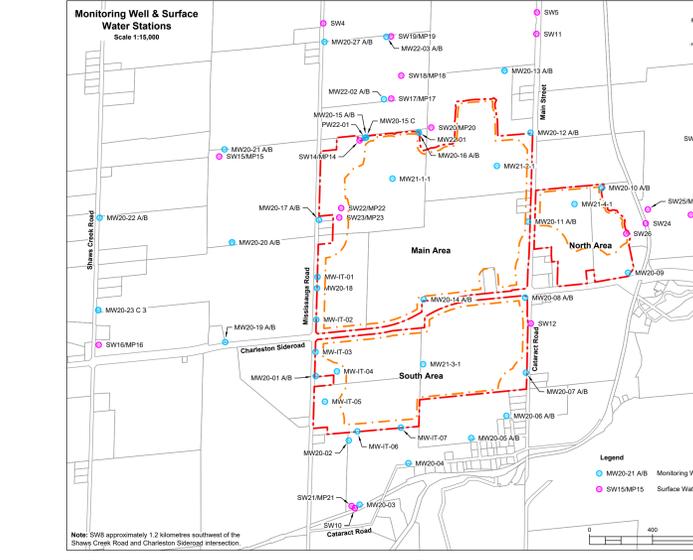


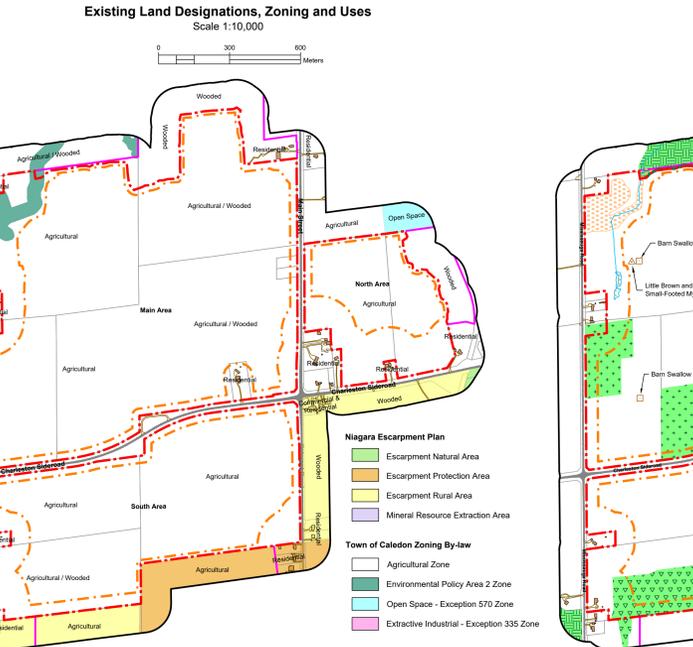
Table 1: On-Site Groundwater and Surface Water Monitoring Program

Name	Type	Northing	Easting	Monitoring Scope
MW20-01 AB	Mon Well	4852268	577450	Water level ¹
MW20-02 AB	Mon Well	4852250	578300	Water level ¹
MW20-03 AB	Mon Well	4853575	578100	Water level ¹
MW20-04 AB	Mon Well	4854157	578344	Water level ¹
MW20-05 AB	Mon Well	4854407	577698	Water level ¹
MW20-06 AB	Mon Well	4853921	577672	Water level ¹
MW20-07 AB	Mon Well	4854521	577272	Water level ¹
MW20-08 AB	Mon Well	4853700	577678	Water level ¹
MW20-09 AB	Mon Well	4853584	578577	Water level ¹
MW20-10 AB	Mon Well	4853007	577678	Water level ¹
MW20-11 AB	Mon Well	4852906	577678	Water level ¹
MW20-12 AB	Mon Well	4852609	577058	Water level ¹
MW20-13 AB	Mon Well	4853485	578852	Water level ¹
MW20-14 AB	Mon Well	4854211	577678	Water level ¹
MW20-15 AB	Mon Well	4853808	578762	Water level ¹
MW20-16 AB	Mon Well	4853794	578478	Water level ¹
MW20-17 AB	Mon Well	4854076	578281	Water level ¹
MW20-18 AB	Mon Well	4853200	578300	Water level ¹
MW20-19 AB	SWMP	4853225	578800	Water level & temperature ²
MW20-20 AB	SWMP	4853000	578800	Water level & temperature ²
MW20-21 AB	SWMP	4854320	578150	TBD by MECF PTTW & ECA Approvals ³
MW20-22 AB	SWMP	4852710	577000	Water level ¹
MW20-23 C	SWMP	4852918	577201	Water level ¹
MW20-24 AB	Mon Well	4852913	577360	Water level ¹
MW20-25 AB	Mon Well	4852386	577520	Water level ¹
MW20-26 AB	Mon Well	4852199	577617	Water level ¹
MW20-27 AB	Mon Well	4852218	577898	Water level ¹
MW20-28 AB	Mon Well	4852434	578068	Water level ¹

Table 2: Off-Site Groundwater and Surface Water Monitoring Program

Name	Type	Northing	Easting	Monitoring Scope
MW20-02	Mon Well	4852138	577900	Water level ¹
MW20-03	Mon Well	4851907	578244	Water level ¹
MW20-04	Mon Well	4852313	578205	Water level ¹
MW20-05 AB	Mon Well	4852713	578423	Water level ¹
MW20-06 AB	Mon Well	4852973	578474	Water level ¹
MW20-07 AB	Mon Well	4854413	578873	Water level ¹
MW20-13 C	Mon Well	4854473	578873	Water level ¹
MW20-19 AB	Mon Well	4852000	578977	Water level ¹
MW20-20 AB	Mon Well	4852468	578478	Water level ¹
MW20-20 C	Mon Well	4852468	578478	Water level ¹
MW20-21 AB	Mon Well	4852840	578114	Water level ¹
MW20-22 AB	Mon Well	4851908	577360	Water level ¹
MW20-23 AB	Mon Well	4851556	578206	Water level ¹
MW20-23 C	Mon Well	4851556	578206	Water level ¹
MW20-24 AB	Mon Well	4853770	577550	Water level ¹
SW4	SW	4852963	574700	Water level and temperature ^{2,4}
SW5	SW	4853846	575883	Water level and temperature ^{2,4}
SW8	SW	4851688	578554	Water level and temperature ^{2,4}
SW10	SW	4850228	579128	Water level and temperature ^{2,4}
SW11	SW	4851869	578238	Water level and temperature ^{2,4}
SW12	SW	4851607	578494	Water level and temperature ^{2,4}
SW15	SW	4853488	578153	Water level and temperature ^{2,4}
SW15MPP15	SWMP	4853501	578562	Water level and temperature ^{2,4}
SW15MPP16	SWMP	4852785	578024	Water level and temperature ^{2,4}
SW17MPP17	SWMP	4853803	578468	Water level and temperature ^{2,4}
SW18MPP18	SWMP	4853963	578306	Water level and temperature ^{2,4}
SW19MPP19	SWMP	4854106	578226	Water level and temperature ^{2,4}
SW20MPP20	SWMP	4853800	578110	Water level and temperature ^{2,4}
SW21MPP21	SWMP	4851885	578215	Water level and temperature ^{2,4}
SW24	SW	4854445	578193	Water level and temperature ^{2,4}
SW24MPP25	SWMP	4854425	578133	Water level and temperature ^{2,4}
SW-CR	SW	4854700	578350	Water quality ^{1,4}

- Table Notes:**
- Groundwater level to be monitored by logger set to record on 15-min intervals, with quarterly logger downloads and quarterly manual measurements.
 - Surface water level and temperature to be monitored by logger set to record on 15-min intervals, with quarterly logger downloads and quarterly manual measurements.
 - Water discharge from the Settling Pond to be monitored as per requirements to be approved by the MECF based on the Permit to Take Water and Environmental Compliance Approval to be obtained by the Applicant prior to the initiation of any off-site discharge.
 - These wells only need to be monitored until they are required to be decommissioned in accordance with MECF requirements to allow for on-site operations.
 - Groundwater level to be monitored as per requirements to be approved by the MECF based on the Permit to Take Water and Environmental Compliance Approval to be obtained by the Applicant prior to the implementation of groundwater mitigation measures.
- Table 2 Notes:**
- Groundwater level to be monitored by logger set to record on 15-min intervals, with quarterly logger downloads and quarterly manual measurements.
 - Surface water level and temperature to be monitored by logger set to record on 15-min intervals, with quarterly logger downloads and quarterly manual measurements.
 - Located on lands owned or controlled by the licensee or where the licensee has an agreement in place for long-term monitoring.
 - Located on public lands and monitoring to be completed subject to permission by the applicable public authority.
 - Water quality to be sampled and monitored in the Credit River 2x / year (April and September) for: Hardness (CaCO3), General Chemistry (i.e. pH, temperature, conductivity, dissolved oxygen, turbidity), Total Ammonia-N, Total Phosphorus, Ammonia (Total as CaCO3), Dissolved Chloride (Cl⁻), Nitrite (NO₂⁻), Nitrate + Nitrite (NO₃⁻), Total Suspended Solids (TSS), Total Oil & Grease, Total Metals.



- Legend - Cross Sections**
- Licence Boundary
 - Limit of Extraction
 - Existing Grade
 - Maximum Predicted Water Table
 - Maximum Depth of Excavation
 - Topsoil and/or Overburden
 - Aggregate Available for Extraction
- Site Plan Acronyms**
- ARA - Aggregate Resources Act
 - MECP - Ministry of the Environment, Conservation and Parks
 - MCCS - Ministry of Government and Consumer Services
 - DFO - Department of Fisheries and Oceans Canada
 - MNRF - Ministry of Natural Resources and Forestry
 - TSSA - Technical Standards and Safety Authority
 - MTCSS - Ministry of Tourism, Culture and Sport
 - ECA - Environmental Compliance Approval
 - BMPF - Best Management Practices Plan
 - WWIS - Water Well Information System
 - HIA - Heritage Impact Assessment
 - CVC - Credit Valley Conservancy
 - MASL - Metres above sea level
 - PTTW - Permit to Take Water
 - NTS - Not to Scale

Site Plan Amendments

No.	Date	Description	By
1	August 2023	Revised drawing to incorporate updated technical report recommendations	C.P.

Site Plan Revisions (Pre-Licensing)

No.	Date	Description	By
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MHBC
PLANNING
URBAN DESIGN
& LANDSCAPE
ARCHITECTURE
113 COLLIER STREET, BARRE, ON, LAM 1H2 | P: 705.728.0405 | F: 705.728.2010 | WWW.MHBCPLAN.COM

MHBC Stamp
Brian Zeman
Is authorized by the Ministry of Northern Development, Mines, Natural Resources and Forestry pursuant to Subsection 0.2(3)(9) of Ontario Regulation 244/97 to prepare and certify site plans.

MHBC Stamp
Christopher Poole
Is authorized by the Ministry of Northern Development, Mines, Natural Resources and Forestry pursuant to Subsection 0.2(3)(9) of Ontario Regulation 244/97 to prepare and certify site plans.

Applicant
cbm
VOTORANTIM
CINETICS

CBM
CBM Aggregates a Division of
St. Marys Cement Inc. (Canada)
55 Industrial Street
Toronto, Ontario
M4G 3W9

Project
Caledon Pit & Quarry
18722 Main Street, Caledon, Ontario

MNR Licence Reference No.
626600

Applicant's Signature
[Signature]

Plan Scale: 1:5000 (Arch E)

Date: August 2023

Drawn By: C.P. **File No.:** 8816AF

Checked By: B.Z.

File Name: Existing Features

Drawing No.: 1 of 4

File Path: N:\8816AF - CBM - Caledon Quarry\Drawings\Site Plan\CAD\8816AF - Site Plan.dwg

A. General

- 1. Area Calculations
1.1. License (Total) 261.2 Hectares
Main Area 131.3 Hectares
North Area 30.3 Hectares
South Area 79.4 Hectares
1.2. Limit of Extraction (Total) 199.8 Hectares
Main Area 125.8 Hectares
North Area 16.0 Hectares
South Area 58.0 Hectares

- 2. The maximum amount of aggregate to be permitted within the Building Location Area identified on the plan view of this drawing
Building Width Length Area
Quality Control Lab 3.7 m 12.2 m 45.1 sq m
Maintenance Shop 36.0 m 45.7 m 1,627.0 sq m
Office 13.7 m 18.3 m 250.7 sq m

- 3. The licensee intends to retain ownership or control of additional land containing a house (to the northwest of the Main Area) during the operation which shall be vacated prior to, and remain vacant while, extraction is occurring within 500 metres. Should the house remain occupied or the property sold, the licensee shall notify the MNR immediately and provide mitigation necessary to ensure Provincial roads, air, dust and ground vibration limits are satisfied.
4. Table 3 on drawing 3 of 4 identifies the number of sensitive receptors within 500 metres of the licence boundary and the distance from the licence boundary to each receptor.

- 5. Activities to prepare the Site, such as the stripping of topsoil, construction of the berms, or activities related to the rehabilitation of the Site after the extraction is completed are considered to be construction activities and are only permitted to occur during the daytime period (7:00am to 7:00pm Monday to Friday except statutory holidays).

D. Drainage and Station Control

- 1. Drainage of undisturbed areas will continue in the directions shown on drawing 1 of 4.
2. Silt fencing shall be installed in a phased approach. Prior to site preparation commencing in the Main, North or South Areas, silt fencing shall be installed on the exterior side of perimeter berms and along the edges of adjacent woodlands as shown on the plan view of this drawing. See Natural Environment note under Section O Technical Recommendations on drawing 3 of 4 for additional information.
3. Silt fencing shall be inspected prior to site preparation activities to ensure it was installed correctly and during extraction operations to ensure that the fencing is being maintained and functioning properly. Any issues that are identified shall be rectified immediately.
4. Silt fencing shall not be removed until re-vegetation and soil stabilization has occurred to limit sedimentation of the setbacks.

E. Site Preparation

- 1. Existing structures within the licence boundary outside of the Cultural Heritage Potential areas shall be demolished or removed prior to extraction within Area A. Structures within the Cultural Heritage Potential areas shall be subject to the cultural heritage technical recommendations in Section O.4 on drawing 3 of 4.
2. Timber resources shall be salvaged for use as saw logs. Fence posts and fuel wood where appropriate. Cleared stumps and brush may be burned (with applicable permits), used for aquatic habitat enhancement or mulched for use in progressive rehabilitation.
3. Ensure all requirements for natural environment notes 9a to 9d under Section O Technical Recommendations on drawing 3 of 4 are met, if applicable.
4. Topsoil and overburden shall be stripped and stored separately.
5. Topsoil and overburden shall be placed in noise attenuation/mulch berms or used immediately for progressive rehabilitation.
6. Excess topsoil and overburden not required for immediate use in berms or progressive rehabilitation may be temporarily stockpiled within the limit of extraction in the location shown on the plan view of this drawing. Topsoil and overburden stockpiles in this location shall not exceed eight metres in height and may be located within 30 metres of the licence boundary (see Section N Variations from Control and Operation Standards).
7. In situations where excess topsoil and overburden has to be temporarily stockpiled outside the area shown on the plan view of this drawing, stockpiles shall be located within the limit of extraction and remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use.
8. Temporary spoil and overburden stockpiles which remain for more than one year shall have their slopes vegetated to control erosion. Seeding shall not be required if these stockpiles have vegetated naturally in the first year.
9. No topsoil shall be removed from the site (see Section N Variations from Control and Operation Standards).
10. Ensure the cultural heritage and archaeological technical recommendations in Sections O.4 and O.5 on drawing 3 of 4 have been completed for the plan undergoing site preparation, if applicable.

F. Berms and Screening

- 1. Berms shall not be located within three metres of the licence boundary or cell tower area.
2. Berms shall be a minimum of five metres in height, except for a section of the berm along the western extremity of the Main Area, which shall be a minimum of seven metres in height (see plan view for location).
3. Berm side slopes shall not exceed 2:1 (horizontal: vertical).
4. The minimum width of the berm crest shall be two metres.
5. See Typical Acoustic and Visual Berm Detail on this drawing for additional information.
6. Berms shall be located in accordance with visual note 6.c under Section O Technical Recommendations on drawing 3 of 4.
7. Existing vegetation within the setbacks shall be retained where berms are not required.

G. Site Dewatering

- 1. Refer to the water technical recommendations in Section O.7 on drawing 3 of 4 for information regarding site dewatering.

H. Extraction Sequence

- 1. This plan depicts a schematic operation for the property based on the best information available at the time of preparation.
2. Extraction shall occur in eight phases (Phases 1, 2A, 2B, 3, 4, 5, 6 and 7) as shown on the plan view.
3. Notwithstanding the operational and rehabilitation notes, demand for certain products or blending of materials may require minor deviations in the extraction and rehabilitation sequence. Any major deviations from the operations sequence shown shall require approval from the MNR.
4. Phase 1
4.1. Prepare Phase 1 for extraction and ensure all requirements in Sections 'C' through 'G' of this drawing are met.
4.2. Strip Phase 1 and use the material to construct the perimeter berm for the Main Area.
4.3. Extract sand and gravel in a northerly direction to top of bedding.
4.4. Once bedding is reached, establish facility pad for permanent processing plant at an elevation of 387.0 mast.
4.5. Commence quarrying operations through sinking cut.
4.6. Continue extracting the pit and quarry in a northerly direction before proceeding in a northerly direction.
4.7. Phase 1 may be extracted to a maximum depth between 386.0 and 392.7 mast.
4.8. Progressive rehabilitation shall consist of backfilling the southeast and northeast phase boundary to establish the final elevations and grades depicted on the plan view of drawing 4 of 4.
4.9. Prepare Phase 2A and 2B for extraction and ensure all requirements in Sections 'C' through 'G' of this drawing are met.

5. Phases 2A

- 5.1. Strip Phase 2A and use the material to construct the perimeter berm for the North Area, for progressive rehabilitation in Phase 1 or temporarily stockpile the material in the topsoil and overburden stockpile area.
5.2. Extract pit and quarry in a northerly direction before proceeding in a southerly direction.
5.3. Phase 2A may be extracted to a maximum depth between 387.2 and 392.7 mast.
5.4. Establish tunnel beneath Main Street to connect with Phase 2B.
5.5. Progressive rehabilitation shall consist of backfilling a portion of the phase to pre-extraction grades as well as the side slopes to establish the final elevations and grades depicted on the plan view of drawing 4 of 4.

6. Phase 2B

- 6.1. Strip Phase 2B and use the material for progressive rehabilitation in Phases 1 and 2A or temporarily stockpile the material in the topsoil and overburden stockpile area.
6.2. Create sinking cut to establish tunnel beneath Main Street to connect with Phase 2A.
6.3. Extract pit and quarry in a northerly direction before proceeding in a southerly direction.
6.4. Phase 2B may be extracted to a maximum depth between 383.9 and 388.0 mast.
6.5. Progressive rehabilitation shall consist of backfilling the side slopes and quarry floor to establish the final elevations and grades depicted on the plan view of drawing 4 of 4.
6.6. Prepare Phase 3 for extraction and ensure all requirements in Sections 'C' through 'G' of this drawing are met.

7. Phase 3

- 7.1. Use the topsoil and overburden stockpiled in Phase 3, as well as the existing material, for progressive rehabilitation in Phases 2A and 2B.
7.2. Construct a slurry wall / grout zone in the southwest setback of the Main Area prior to extraction in Phase 3.
7.3. Extract pit and quarry in a southerly direction.
7.4. Phase 3 may be extracted to a maximum depth between 383.9 and 388.0 mast.
7.5. Progressive rehabilitation shall consist of backfilling a portion of the phase to pre-extraction grades and side sloping to establish the final elevations and grades depicted on the plan view of drawing 4 of 4.
7.6. Prepare Phase 4 for extraction and ensure all requirements in Sections 'C' through 'G' of this drawing are met.

8. Phase 4

- 8.1. Use the topsoil and overburden stockpiled in Phase 4, as well as the existing material, for progressive rehabilitation in Phases 2A, 2B, 3, 4 and backfilling the tunnel beneath Main Street.
8.2. Construct infiltration trenches in the southwest setback of the Main Area prior to extraction in Phase 4.
8.3. Extract pit and quarry in a southerly direction before proceeding in a northerly direction.
8.4. Phase 4 may be extracted to a maximum depth between 383.3 and 385.0 mast.
8.5. Progressive rehabilitation shall consist of backfilling the side slopes of the phase to pre-extraction grades as well as side slopes to establish the final elevations and grades depicted on the plan view of drawing 4 of 4.
8.6. Prepare Phase 5 for extraction and ensure all requirements in Sections 'C' through 'G' of this drawing are met.

9. Phase 5

- 9.1. Strip Phase 5 and use the material for progressive rehabilitation in Phases 4 and 5 and any other area requiring backfilling within the Main Area. Any remaining topsoil and overburden shall be used for the future progressive rehabilitation in Phases 6 and 7.
9.2. Extract pit and quarry in a southerly direction.
9.3. Phase 5 may be extracted to a maximum depth between 380.9 and 384.7 mast.
9.4. Progressive rehabilitation shall consist of backfilling the side slopes (where applicable) to establish the final elevations and grades depicted on the plan view of drawing 4 of 4.
9.5. A portion of the quarry face in the southwest corner of Phase 5 shall remain vertical (see Section N Variations from Control and Operation Standards). The exposed rock face will be approximately 128 metres in length.
9.6. Prepare Phase 6 for extraction and ensure all requirements in Sections 'C' through 'G' of this drawing are met.

10. Phase 6

- 10.1. Strip Phase 6 and use the material to construct the perimeter berm for the South Area or temporarily stockpile for future use with progressive rehabilitation.
10.2. Construct slurry wall / grout zone and infiltration trenches in the southwest and southeast setback of the South Area prior to extraction in Phase 6.
10.3. Create sinking cut to establish tunnel beneath Charleston St/road to connect with Phase 1.
10.4. Extract pit and quarry in a southerly direction.
10.5. Phase 6 may be extracted to a maximum depth between 385.0 and 391.4 mast.
10.6. Progressive rehabilitation shall consist of backfilling the quarry floor and side slopes to establish the final elevations and grades depicted on the plan view of drawing 4 of 4.
10.7. Prepare Phase 7 for extraction and ensure all requirements in Sections 'C' through 'G' of this drawing are met.

11. Phase 7

- 11.1. Strip Phase 7 and use the material for progressive rehabilitation in Phases 6 and 7.
11.2. Extract pit and quarry in a southerly direction before proceeding in a southerly direction.
11.3. Phase 7 may be extracted to a maximum depth between 381.3 and 386.6 mast.
11.4. Extract facility pad in Main Area.
11.5. Progressive rehabilitation shall consist of backfilling the quarry floor (including tunnels) and side slopes (where applicable) to establish the final elevations and grades depicted on the plan view of drawing 4 of 4.
11.6. Upon completion of extraction in Phase 7, the slurry wall adjacent to the infiltration trenches in the southwest and southeast corner of the South Area shall be excavated and backfilled with sand.
11.7. A portion of the quarry face in the southwest and southeast corner of Phase 7 shall remain vertical (see Section N Variations from Control and Operation Standards). The exposed rock face will be approximately 485 metres in length. Two access points with 2:1 slopes from the existing grade to the final quarry face shall be provided in the locations shown on the plan view of drawing 4 of 4. The access points shall be backfilled with highly permeable sandy material (10-5) or un-compacted fill (10-6). Slurry / un-compacted fill to be utilized, the access points shall not exceed 30 metres in width.

L. Scrap and Recycling

- 1. Scrap may be stored on-site and shall be removed on an ongoing basis.
2. Scrap shall only include material generated directly as a result of the aggregate operation such as rebar, debris, scrap metal, lumber, discarded machinery, equipment and motor vehicles.
3. All fluids shall be drained from any discarded equipment, machinery or motor vehicle prior to storage and disposed of in accordance with the Environmental Protection Act.
4. Scrap shall not be stored within 30 metres of any body of water, the licence boundary, and shall be kept in close proximity to the main processing plant.
5. Recycling of concrete shall be permitted on-site.
6. Recyclable material shall be kept in close proximity to the main processing plant.
7. Rebar or other structural metal shall be separated from recyclable aggregate material during processing and placed in a designated storage pile on-site which shall be removed on an ongoing basis.
8. Recycled aggregate shall be removed on an ongoing basis.
9. Recycling activities shall not interfere with the operational phases of the site or with rehabilitation.
10. Once the site is depleted, no further impounding of recyclable material shall be permitted.
11. Once final rehabilitation has been completed and approved in accordance with the site plan, all recycling operations shall cease.
12. The site shall be kept in an orderly condition.

M. Maximum Disturbed Area

- 1. The maximum disturbed area is 95.0 hectares. Disturbed areas shall include active extraction areas, stockpile areas, internal haul routes, areas being progressively rehabilitated and berms until they are vegetated. Areas that have been side-sloped and vegetated, and the adjacent un-vegetated or forested wooded quarry floor (eg. stockpiles and equipment removed), shall not constitute disturbed areas.

N. Variations from Control and Operation Standards

Table with 3 columns: Section & Standard, Variation, Rationale. Contains 13 rows of technical specifications for gates, excavation, aggregate, topsoil, and fencing.

O. Equipment and On-site

- 1. Equipment used on-site may include jaw crushers, excavators, bulldozers, skid steers, screeners, conveyors, hoppers, mobile cone crushers, oil rigs, generators, front loaders, shovels, scrapers, shovels, trucks, haul trucks, and water trucks.
2. Processing equipment shall remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use.
3. Processing equipment will initially be portable and shall be situated in the location identified on the Noise Mitigation Schematic on drawing 3 of 4. An operating program and the top of bedrock is required, a permanent processing plant will be constructed within the facility pad area as shown on the plan view of this drawing. Once the permanent processing plant is operational, the temporary processing plant shall be dismantled. A permanent processing plant shall be constructed in the South Area once enough area is extracted within Phase 6. Once the permanent processing plant in Phase 6 is operational, the permanent processing plant on the facility pad in Phase 1 shall be dismantled and the material beneath it extracted.
4. A Spills Contingency Plan shall be prepared and implemented prior to site preparation. The Spills Contingency Plan shall be available on-site and all employees and contractors shall be informed and required to comply with the plan.

P. Fuel Storage

- 1. Fuel storage tanks shall be located in close proximity to the maintenance shop. Fuel storage tanks shall be installed and maintained in accordance with the Technical Standards and Safety Act and Liquid Fuels Regulation 21701.
2. All fuel tanks shall be double sided or placed in containment facilities large enough to hold the tanks maximum volume.
3. Fuel trucks shall be used to transfer fuel to on-site equipment in accordance with the Liquid Fuels Handling Code.
4. A Spills Contingency Plan shall be prepared and implemented prior to site preparation. The Spills Contingency Plan shall be available on-site and all employees and contractors shall be informed and required to comply with the plan.

Legal Description

Part of Lots 15-18, Concession 4 WSCR and Part of Lot 16, Concession 3 WSCR (former geographic Township of Caledon) Township of Caledon Region of Peel

Table with 3 columns: Section & Standard, Variation, Rationale. Contains 13 rows of technical specifications for gates, excavation, aggregate, topsoil, and fencing.

Legend section showing symbols for Licence Boundary, Limit of Extraction, Contours with Elevation, Public Road, Driveway, Railway, Entrance / Exit, Tunnel Crossing, Gate, Watercourse, Water Feature, Wooded Area, Wetland, Visual Planting Area, Additional Land Owned by Licensee, 120m Offset From Licence Boundary, Pipeline, Fence, Silt Fence, Main Discharge, Secondary Discharge, Berm, General Direction of Excavation & Boundary, Building/Structure, Topsoil & Overburden Stockpile Area, Facility Pad and Building Location Area, Archaeological Protection Area, Infiltration Trench, Slurry Wall, Spot Elevation, Cross Sections.



- Site Plan Acronyms
1. ARA - Aggregate Resources Act
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9. BMP - Best Management Practices Plan
10. WWIS - Water Well Information System
11. HIA - Heritage Impact Assessment
12. CVC - Credit Valley Conservation
13. MASL - Metres above sea level
14. PTTW - Permit to Take Water
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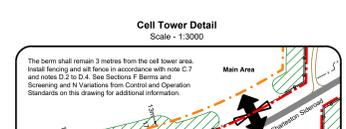
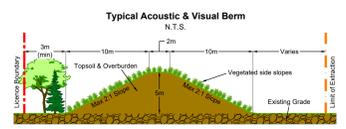


Table for Site Plan Amendments with columns: No., Date, Description, By.

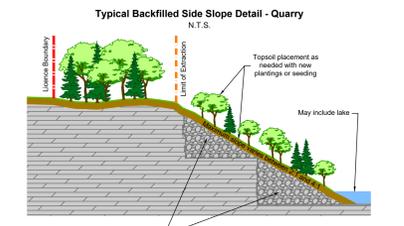
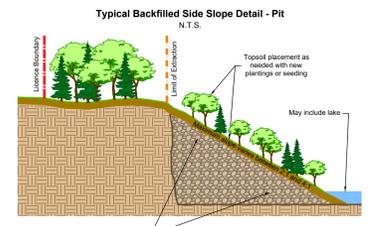
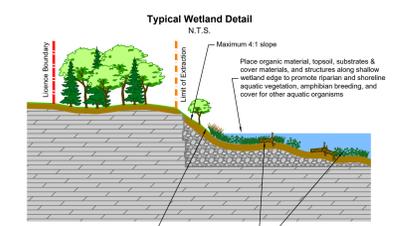
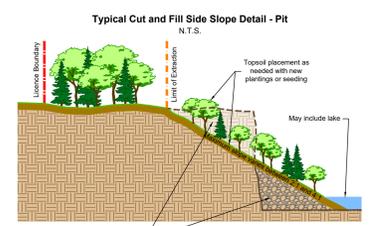
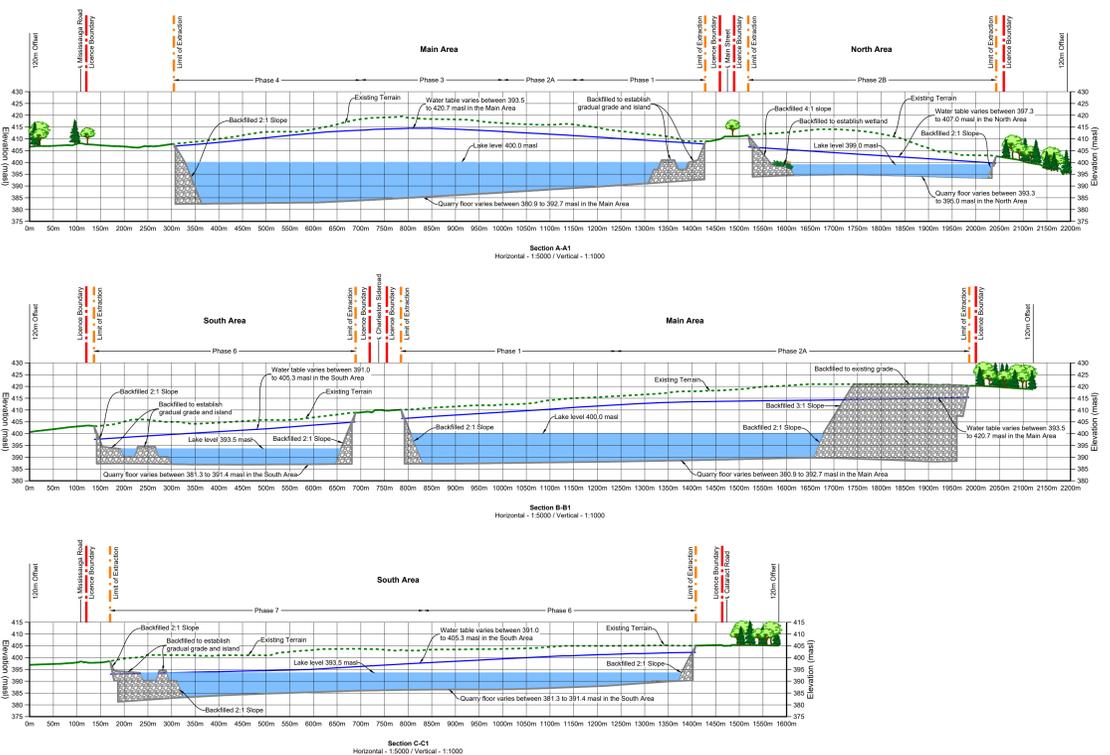
Table for Site Plan Revisions (Pre-Licensing) with columns: No., Date, Description, By.

MHBC logo and contact information: PLANNING URBAN DESIGN & LANDSCAPE ARCHITECTURE, 113 COLLIER STREET, BARRE, ON, LAM 1H2.

MHBC Stamp section with signatures of Brian Zeman and Christopher Poole, including their respective roles and authorizations.

cbm logo and VORANTIM logo with contact information for CBM Aggregates.

Project information for Caledon Pit & Quarry, including address (18722 Main Street, Caledon, Ontario), licence reference (626600), plan scale (1:5000), and applicant details.



PROGRESSIVE REHABILITATION

A. General

1. Area Calculations:

1.1. Licence (total)	261.2 hectares
Main Area	151.5 hectares
North Area	30.3 hectares
South Area	79.4 hectares
1.2. Limit of Extraction (total)	199.6 hectares
Main Area	123.6 hectares
North Area	16.0 hectares
South Area	59.9 hectares
1.3. Final rehabilitation within licence (total)	261.2 hectares
Grassland / Island	7.8 hectares
Wetland	25.3 hectares
Lake	157.0 hectares
Meadow	7.8 hectares
Woodland	1.6 hectares
Existing conditions	14.8 hectares

- B. Phasing**
- As excavation reaches the limit of extraction or maximum depth, progressive rehabilitation shall commence.
 - Progressive rehabilitation shall follow the general direction and sequence of extraction identified on the plan view and described in the notes on drawing 2 of 4.
 - Minor deviations in operational and rehabilitation sequence shall be permitted in order to adjust for any variable resource or market conditions.
 - Each phase of extraction shall undergo progressive rehabilitation, prior to proceeding to the next phase of extraction.
 - Progressive rehabilitation activities shall include sloping and grading, placement of overburden and topsoil, tree and shrub planting.

- C. Slopes and Grading**
- Final surface drainage will follow the rehabilitated contours and directional arrows shown on the plan view of this drawing.
 - Once operations in the North Area, South Area and Main Area have been completed and the rehabilitated topsoil has been established, pumping shall cease and the land allowed to flood and form the Main, North and South ponds. The Main, North and South pond water levels post-rehabilitation are predicted to reach a level of approximately -400, -399 and -393.5 masl, respectively.
 - The South pond will be self contained and not require an overflow outlet.
 - The Main pond overflow shall be directed via a culvert under Main Street to the North pond with its outlet invert at -400 masl.
 - The North pond overflow shall be directed via the Quarry Valley Golf Course Intake pond system with its outlet invert at -399 masl.
 - All rehabilitated pond levels and outlets will be passive and not require pumping.

- D. Drainage**
- Final surface drainage will follow the rehabilitated contours and directional arrows shown on the plan view of this drawing.
 - Once operations in the North Area, South Area and Main Area have been completed and the rehabilitated topsoil has been established, pumping shall cease and the land allowed to flood and form the Main, North and South ponds. The Main, North and South pond water levels post-rehabilitation are predicted to reach a level of approximately -400, -399 and -393.5 masl, respectively.
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 - All rehabilitated pond levels and outlets will be passive and not require pumping.

- E. Natural Environment**
- Lake Shoreline - Main, North and South Area
 - The shoreline of the lakes shall be contoured, where possible to create convoluted or irregular shoreline gradients.
 - Where sloping and excavation depths allow, shoals or ledges shall be created to increase habitat diversity.
 - Shoals and ledges shall be placed along the shoreline as wildlife habitat structure. Boulders and rock rubble from the extraction shall also be used for wildlife habitat structure.
 - Woodland - Main Area
 - The woodland in the Main Area, as shown on the plan view, shall be planted with tree species representative of the woodland communities that will be removed, such as sugar maple, American beech, paper birch, white pine, white cedar, balsam fir, eastern hemlock, red maple, trembling aspen, black cherry, alternate-leaved dogwood, grey dogwood, red-sugar pine.
 - Trees shall be planted at approximately 2.5 m spacing to achieve a density of 1000 seedlings per hectare. Two years after planting the target density shall be 1000 seedlings per hectare with a survival rate of 75%. 10% plantings shall be completed in year two after planting.
 - Habitat for eastern small-footed myotis and little brown myotis - Main Area
 - Rock piles shall be placed in the locations shown on the plan view to create habitat for eastern small-footed myotis. Rock piles shall vary in size and height between 0.5 m and 2 m. Coverages shall be created through stacking slabs of flat rock varying in size from several centimetres to one meter long.
 - Bat boxes shall be installed in the same location as the rock piles to provide habitat for little brown myotis.

- 4. Setback areas / Slopes - Main, North and South Area**
- All slopes located above the final water level shall be seeded with an appropriate native, non-invasive seed mix to prevent erosion during operation.
 - Nodal plantings shall be expanded naturally through seed rain.
 - Along the setback to significant Woodland B, as shown on drawing 1 of 4, plant species representative of the existing woodland, such as sugar maple (Acer saccharum), American beech (Fagus grandifolia), paper birch (Betula papyrifera), American elm (Ulmus americana), white cedar (Thuja occidentalis), balsam poplar (Populus balsamifera), white pine (Pinus strobus), red maple (Acer rubrum), trembling aspen (Populus tremuloides), black cherry (Prunus serotina), alternate-leaved dogwood (Cornus alternifolia), grey dogwood (Cornus rugosa), red-sugar pine (Pinus resinosa), shall be planted.
 - Along the setback to significant Woodland D, as shown on drawing 1 of 4, plant species representative of the existing woodland, such as sugar maple (Acer saccharum), American beech (Fagus grandifolia), red oak (Quercus rubra), paper birch (Betula papyrifera), black maple (Acer spicatum), American elm (Ulmus americana), alternate-leaved dogwood (Cornus alternifolia), shall be planted.
 - On north-facing slopes and wetlands which are expected to be cooler and moister, plant species such as white cedar (Thuja occidentalis), white spruce (Picea glauca), Norway spruce (Picea canadensis), red maple (Acer rubrum), paper birch (Betula papyrifera), American hemlock (Tsuga canadensis), shall be planted.
 - On the southwest-facing slopes and wetlands, plant species such as white pine (Pinus strobus), white cedar (Thuja occidentalis), white spruce (Picea glauca), European larch (Larix laricina), trembling aspen (Populus tremuloides), balsam poplar (Populus balsamifera), sugar maple (Acer saccharum), black cherry (Prunus serotina), red oak (Quercus rubra), bur oak (Quercus macrocarpa), shall be planted.
 - Within the setback and slope areas shrubs shall also be planted to add diversity and increase wildlife/habitat diversity, such as serotinous (Asteraceae spp.), nannyberry (Viburnum lentago), chokeberry (Physocarpus opulifolius), dogwood (Cornus spp.), highbush cranberry (Viburnum opulus), elderberry (Sambucus spp.), choke cherry (Prunus virginiana).

- 5. Shoreline Wetland - Main, North and South Area**
- Organic material shall be placed in shallow water areas to promote the establishment of shoreline and aquatic vegetation and to create habitat for aquatic fauna and amphibians. Slumps and trees of non-commercial value shall be avoided during clearing operations and used as habitat structure. Boulders and rock rubble from the extraction operation shall also be used to increase habitat diversity along the shoreline area, where possible.
 - In the shoreline wetland areas, shallow emergent marsh vegetation shall be planted in the water with species that may consist of, but are not limited to: red-sugar pine (Pinus resinosa), alternate-leaved dogwood (Cornus alternifolia), elderberry (Sambucus spp.), meadowfoam (Silaene sp.), low blagayana (Poa glauca), lake sedge (Carex lasiocarpa), swamp milkweed (Asclepias incarnata), softstem bulrush (Sclerochloa tabernaemontani) and common cattail (Typha latifolia).
 - Turtle Habitat - North Area
 - Turtle habitat shall be created in the North Area in the location shown on the plan view.
 - The turtle habitat pond shall include sediment on the pond bottom to provide a growing medium for plants, and provide habitat for turtles (e.g., overwintering).
 - Plant emergent macrophytes shall include species such as pickereweed (Pontederica cordata), broad-leaved arrowweed (Sagittaria latifolia), water penny (Alisma sp.), cattail (Typha sp.), common arrowweed (Sagittaria latifolia), and greater water dock (Rumex crispus).
 - Plant submergent macrophytes shall include species such as eelgrass (Zostera marina), broad-leaved naiad (Elodea canadensis), slender naiad (Sagittaria latifolia), common hornwort (Ceratophyllum demersum).
 - Banking features such as logs or rocks shall be placed throughout the shallow shoreline areas.
 - Areas of suitable nesting substrate shall be constructed along or adjacent to the shoreline.
 - Meadow in North Area
 - A minimum of 60.0% of the meadow shall be covered by at least three different grass species, such as: poverty oatgrass (Dactyloctenium aegyptium), common panic grass (Panicum capillare), big bluestem (Andropogon gerardii), Canada wild rye (Elymus canadensis), switch grass (Panicum virgatum), wood grass (Sorghum sp.), Virginia wild rye (Elymus virginicus).
 - At least one of the grass species shall be taller than 50 cm, which shall include at least one of the following: bottlebrush grass (1.3 m), big bluestem (2.0 m), Canada wild rye (1.3 m), switch grass (1.3 m).
 - Remaining 20.0% of the meadow shall be covered by forbs or legumes such as Canada anemone (Anemone canadensis), black-eyed susan (Rudbeckia hirta), common evening primrose (Oenothera biennis), common milkweed (Asclepias syriaca), yarrow (Achillea millefolium), New England aster (Symphyotrichum novae-angliae), and wild bergamot (Monarda fistulosa).
 - Meadow weed species shall be sown at a rate of 25kg/ha.

- FINAL REHABILITATION**
- A. General**
- All equipment shall be removed from the site. The buildings/structures located at 14200 Chatham Boulevard utilized as an office and quality control lab during operations will remain on-site.
 - No internal haul roads shall remain.
 - The articulated final end use will be naturalized open spaces with the creation of lakes, vegetated shorelines, islands, vertical faces, wetlands, island forested areas, riparian plantings adjacent to the existing watercourse, nodal shrub and tree planting on upland areas, grassland meadows and specialized habitat features for bats and turtles.
 - The long term average lake levels are:
 - Main - 400.0 masl
 - North - 399.0 masl
 - South - 393.5 masl

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Legal Description
Part of Lots 15-18, Concession 4 WSCR and Part of Lot 16, Concession 3 WSCR
(former geographic Township of Caledon)
Township of Caledon
Region of Peel

Legend

	Licence Boundary		Additional Land Owned by Licensee
	Limit of Extraction		120m Offset From Licence Boundary
	Contours with Elevation Metres above sea level (MASL)		Pipeline Entridge Gas Inc.
	Watercourse Perennial (Direction of flow indicated by arrows)		Main Discharge
	Watercourse Intermittent (Direction of flow indicated by arrows)		Secondary Discharge (Discharge not to exceed surface water flow based on existing conditions)
	Water Feature		Fence 1.2 m post & wire fence unless otherwise noted (Below Water)
	Wooded Area		Extraction Face
	Wetland MNR Evaluated - Other		Public Road
	Wetland MNR Evaluated		Driveway
	Gradual Grade / Island		Railway
	Grassland		Gate
	Woodland		Building/Structure
	Wetland		Proposed Floor Elevation Metres above sea level (MASL)
	Lake		Proposed Final Grade (Horizontal / Vertical)
	Meadow		Cross Sections A1
	Rock Pile & Bat Box Locations (Approximate)		

Legend - Cross Sections

	Licence Boundary
	Limit of Extraction
	Existing Grade - Removed / Altered
	Existing Grade - Undisturbed
	Maximum Predicted Water Table
	Quarry Floor
	Backfilled
	Lake

Site Plan Amendments

No.	Date	Description	By

Site Plan Revisions (Pre-Licensing)

No.	Date	Description	By
1	August 2023	Revised drawing to incorporate updated technical report recommendations	C.P.

MHBC Stamp

Brian Zeman
Is authorized by the Ministry of Northern Development, Mines, Natural Resources and Forestry pursuant to Subsection 0.2(3)(9) of Ontario Regulation 244/97 to prepare and certify site plans.

Christopher Poole
Is authorized by the Ministry of Northern Development, Mines, Natural Resources and Forestry pursuant to Subsection 0.2(3)(1) of Ontario Regulation 244/97 to prepare and certify site plans.

Applicant

cbm CBM Aggregates a Division of St. Marys Cement Inc. (Canada)
55 Industrial Street
Toronto, Ontario
M4G 3W9

Project
Caledon Pit & Quarry
18722 Main Street, Caledon, Ontario

MNR Licence Reference No.
626600

Applicant's Signature

Plan Scale: 1:5000 (Arch E)

Date
August 2023

Drawn By
C.P.

Checked By
B.Z.

File No.
8816AF

File Name
Rehabilitation Plan

Drawing No.
4 of 4

File Path
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